

FIG. 1

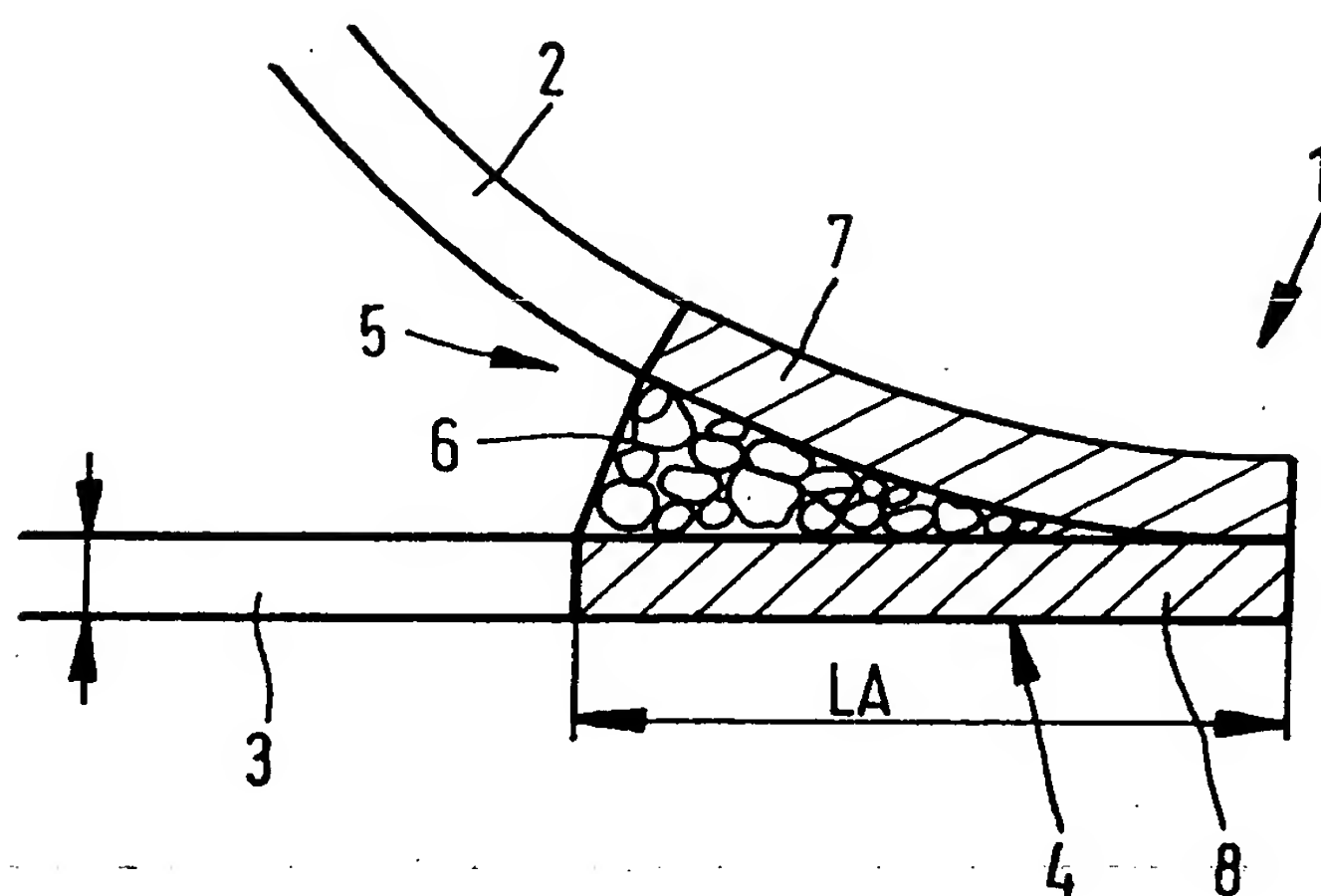


FIG. 2

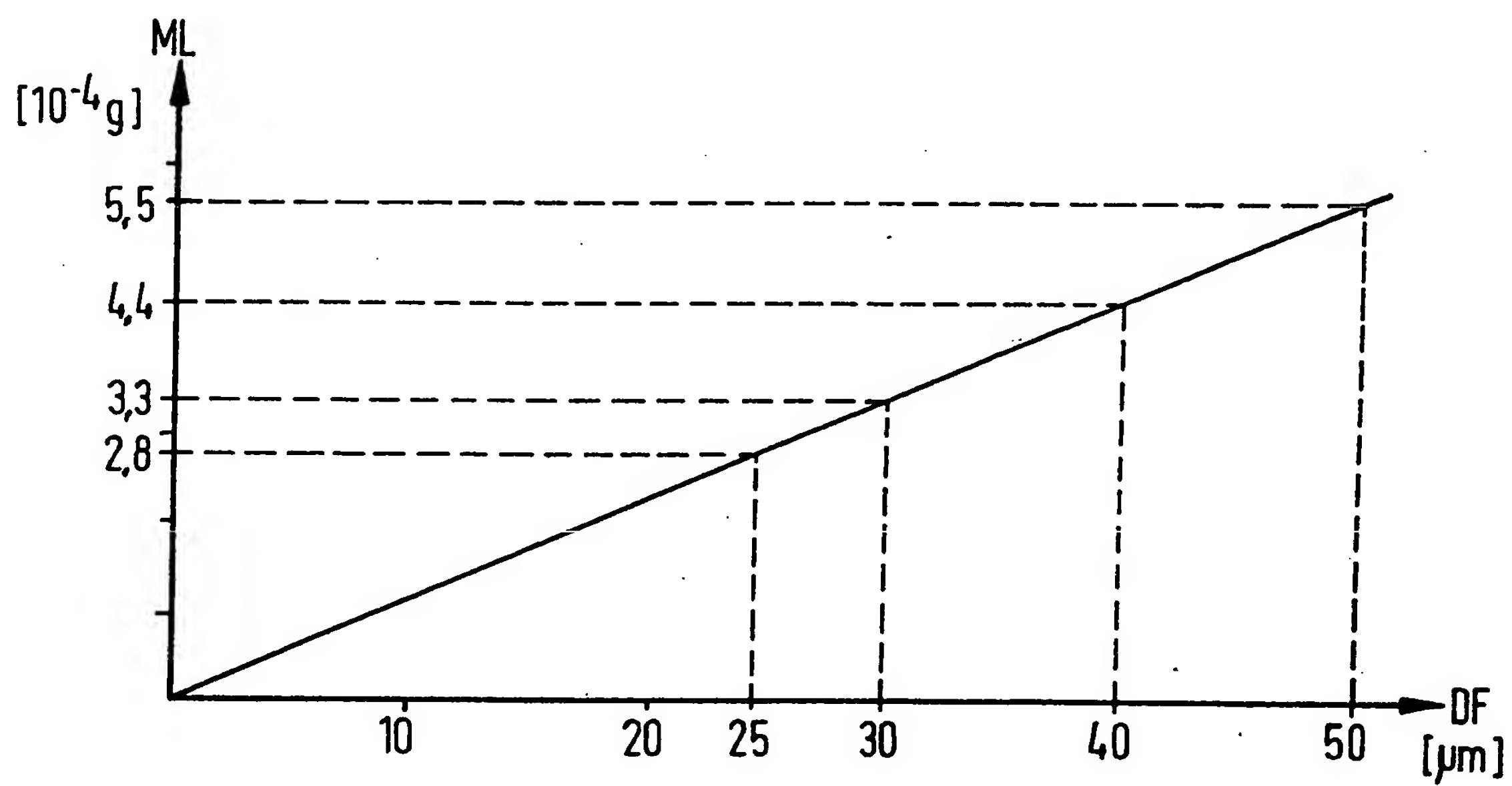


FIG. 3

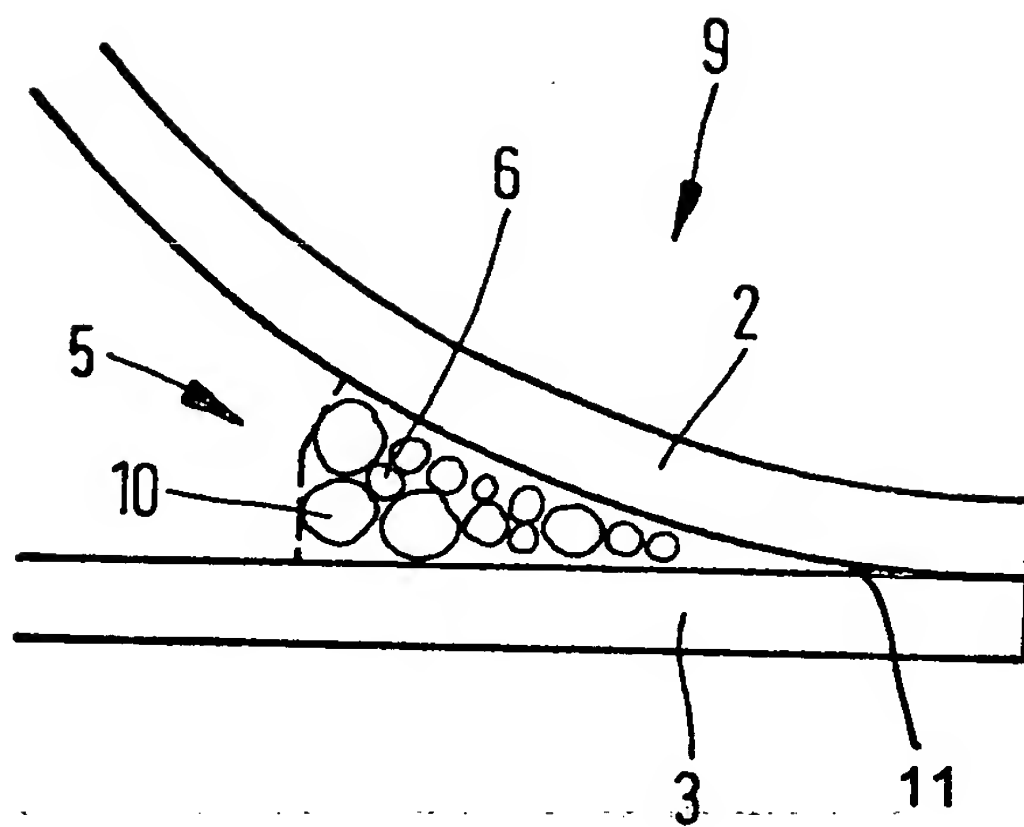
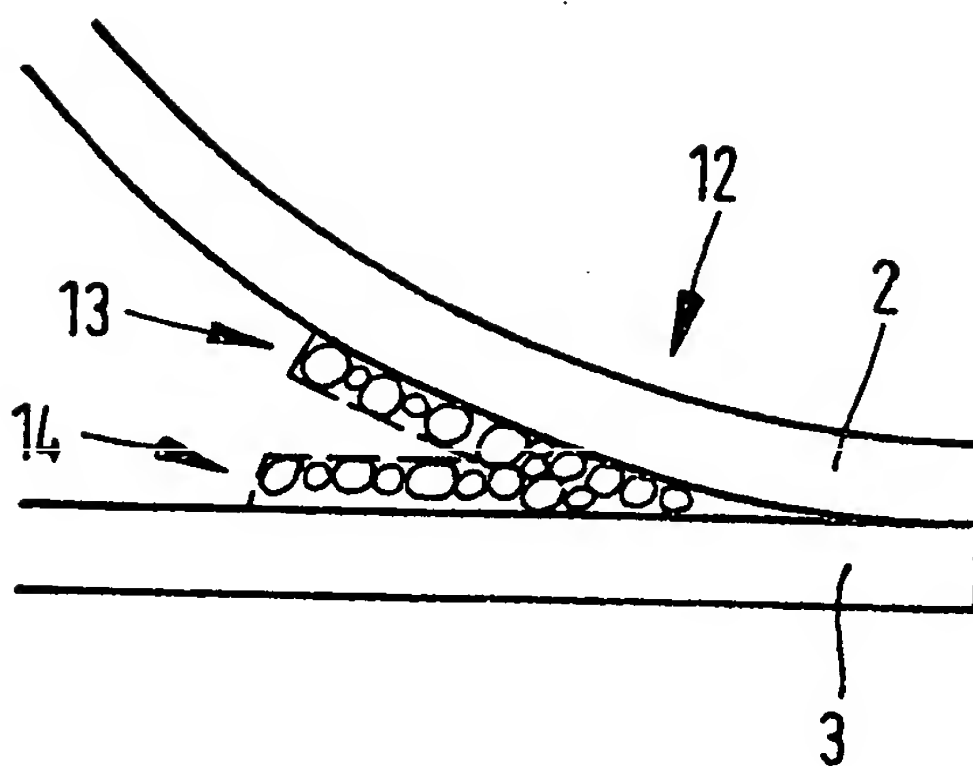


FIG. 4



Brazing Medium
Particle Fraction

FIG. 5

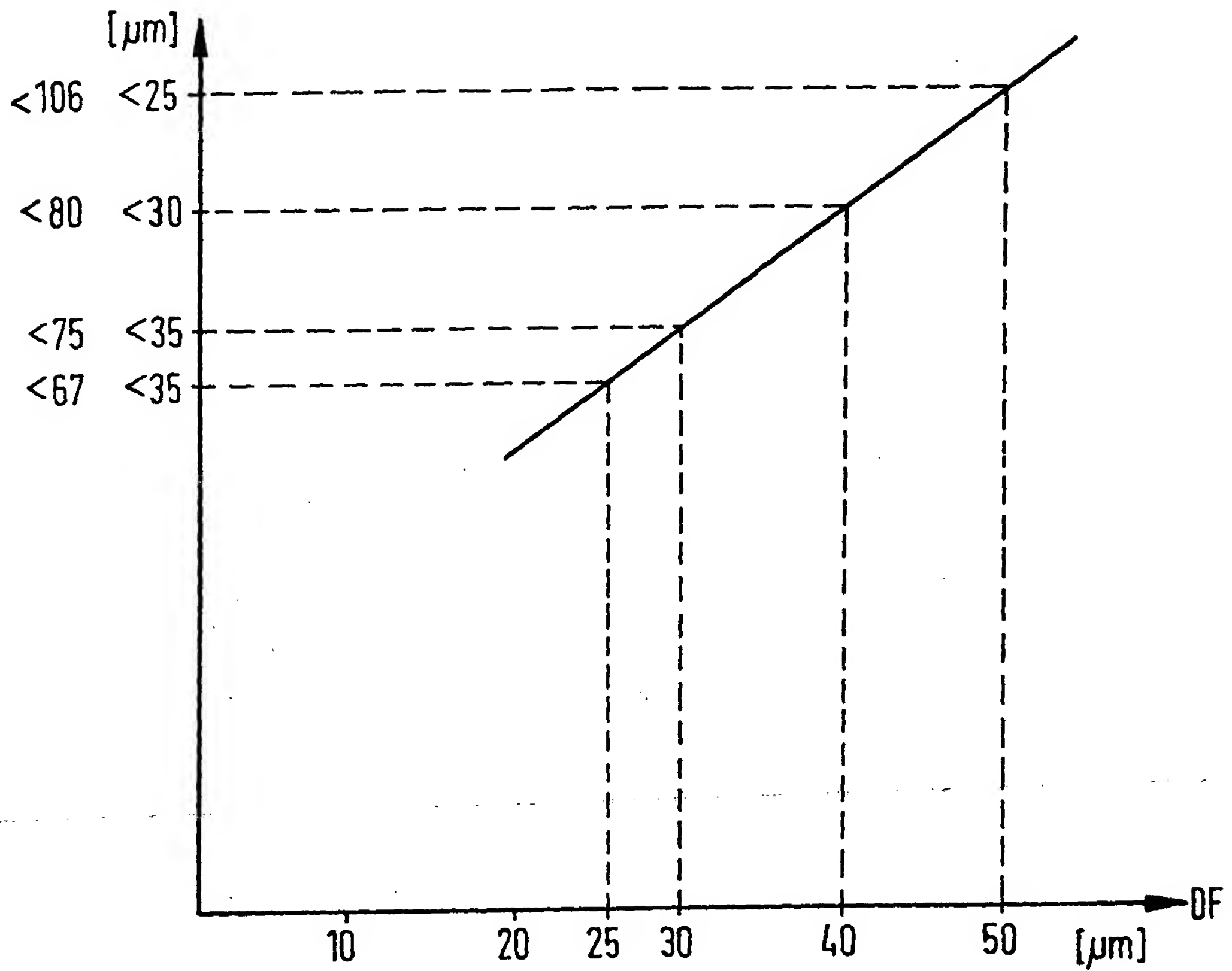


FIG. 6

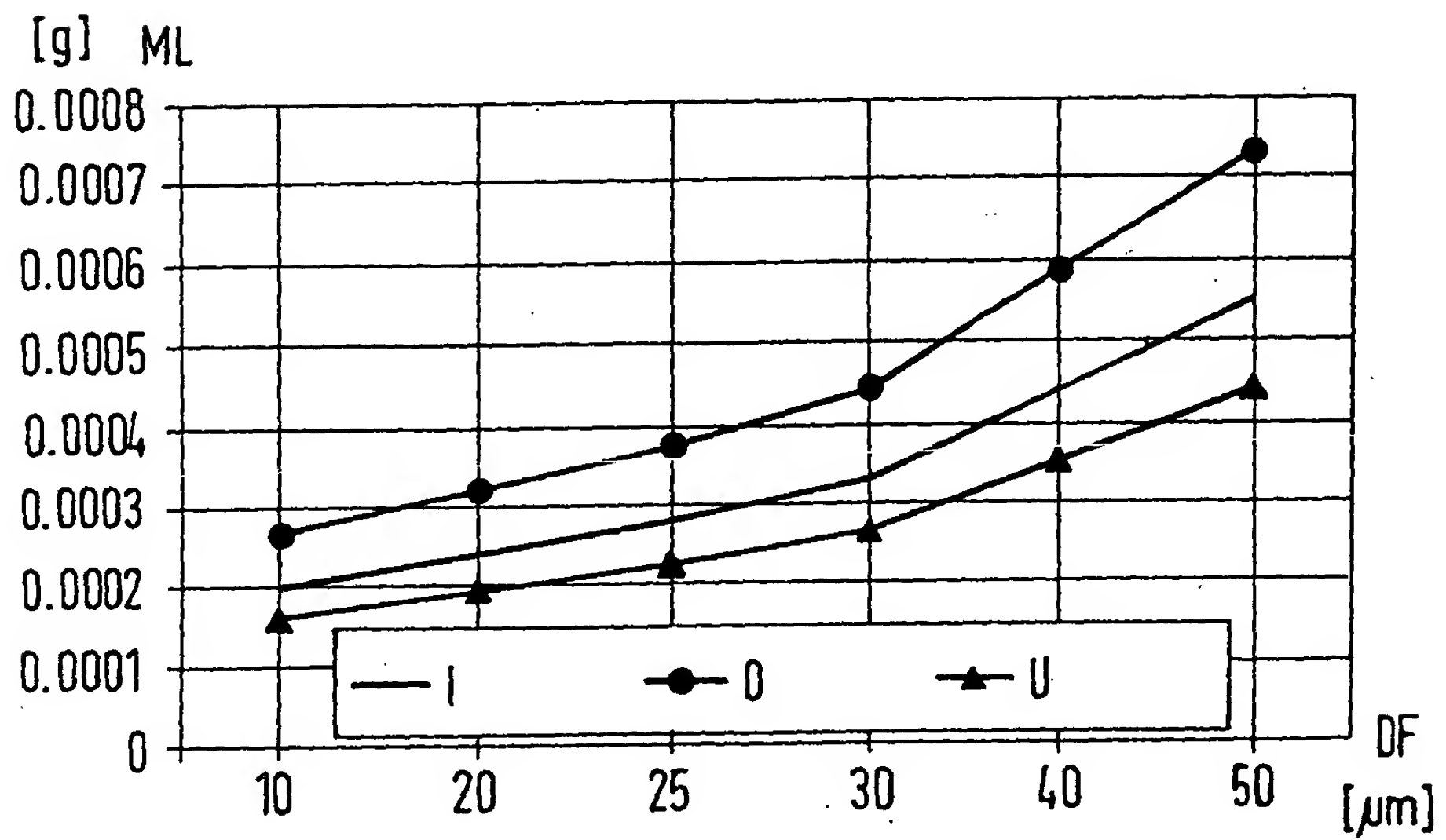


FIG. 7

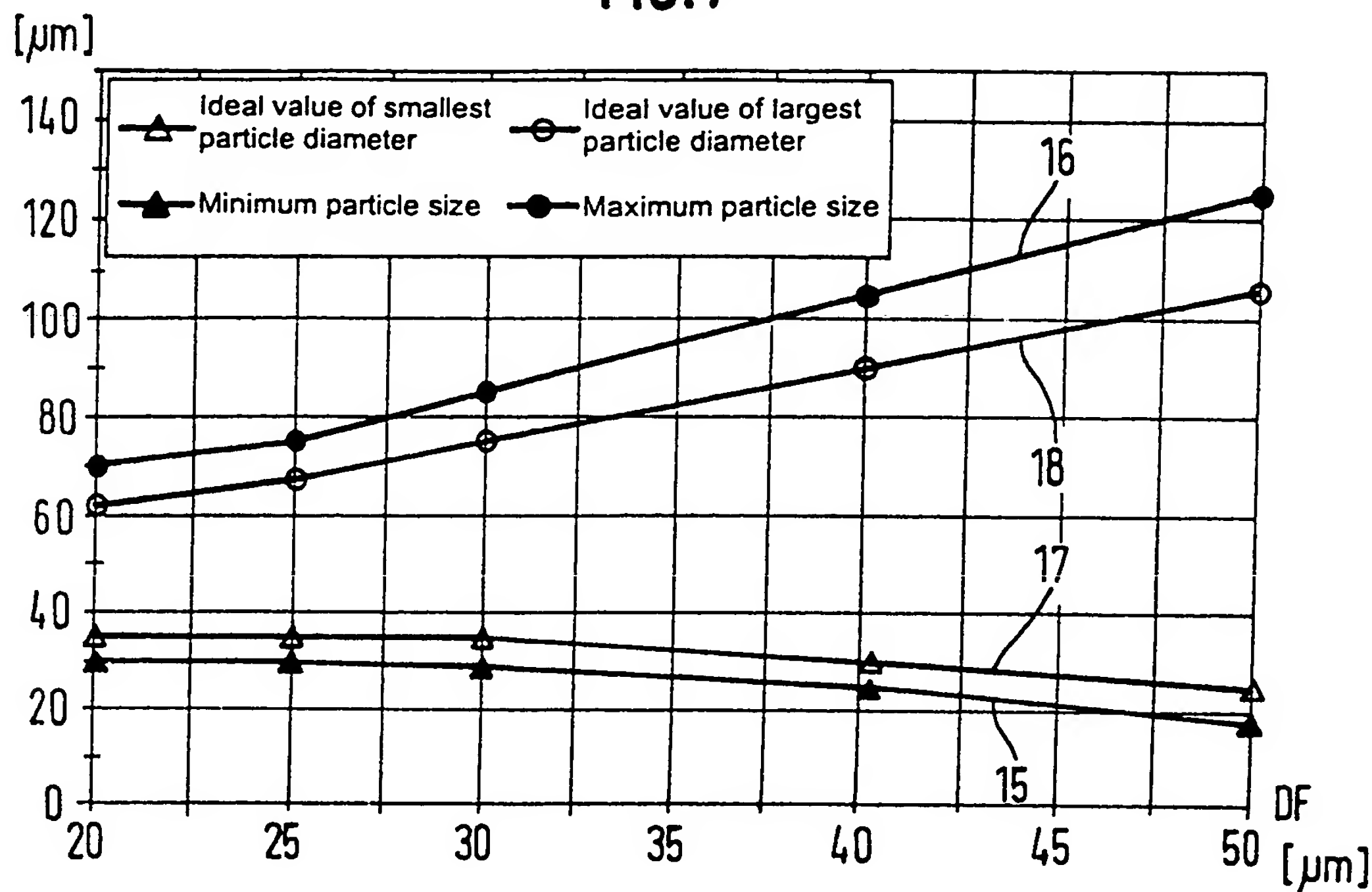


FIG. 8

DF [μm]	ML/DF [g/m]		
	max.	min.	ideal
10	27	16	20
20	16	9,2	12
25	14,8	9	11,2
30	14,6	8,6	11
40	14,5	8,7	11
50	14,8	8,8	11

FIG.9

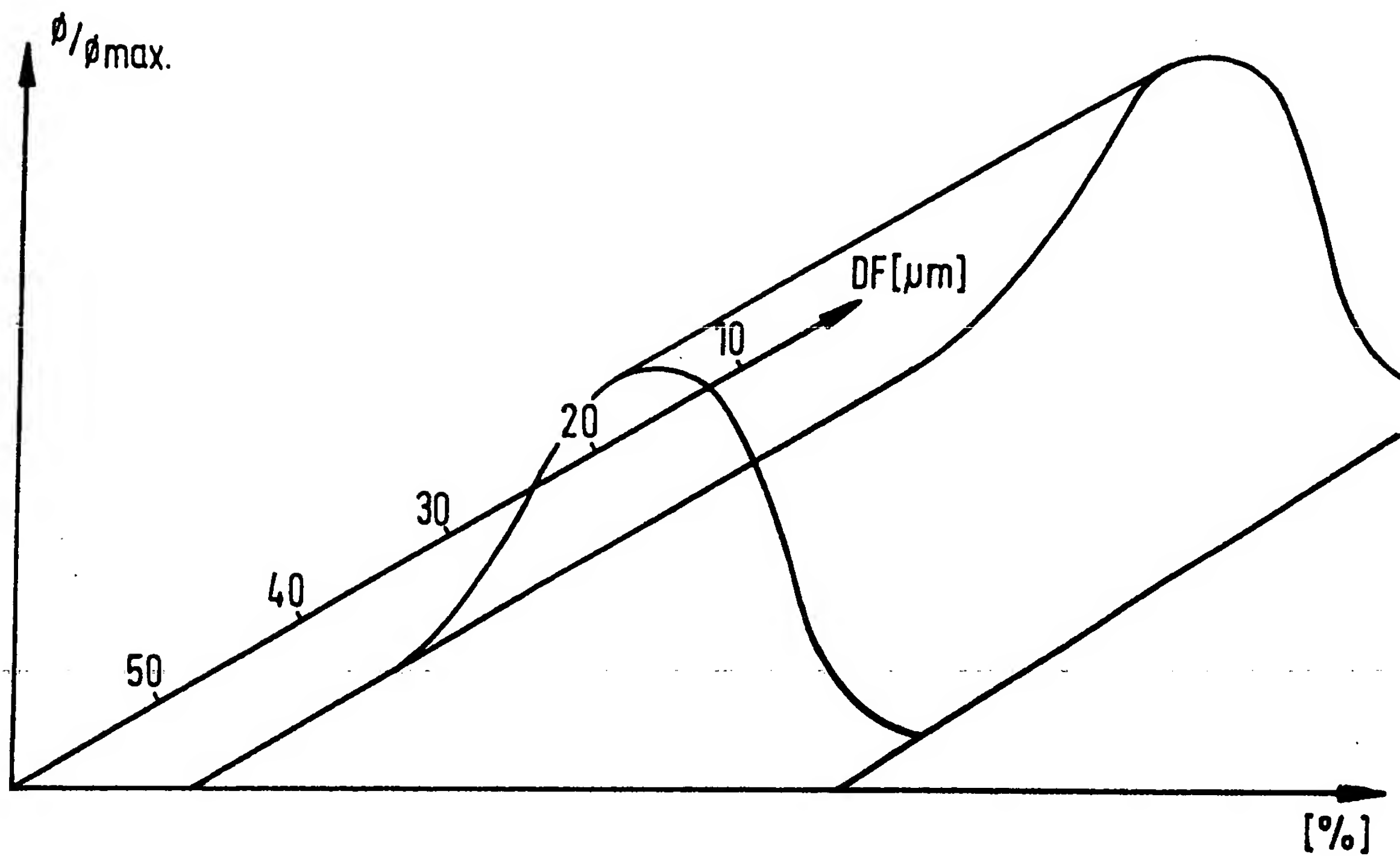


FIG.10

